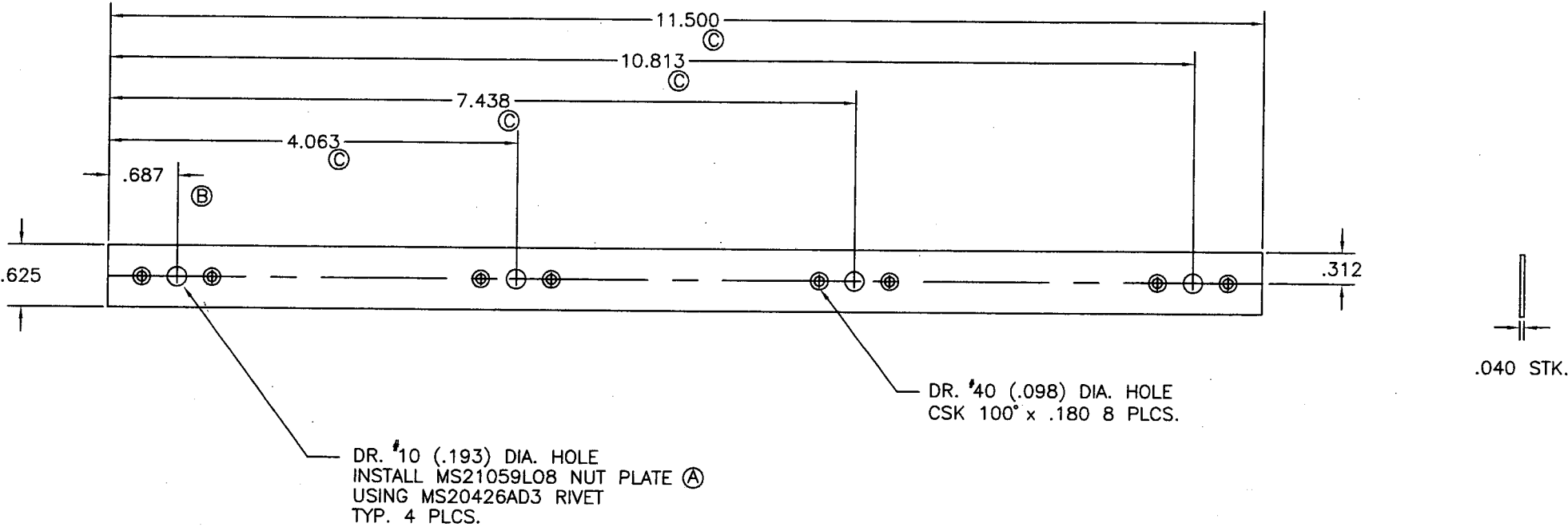


REVISION					
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE
Ⓐ	TAH	9/21/93	CHANGED NUT PLATE P/N ON L/M & F/D		
Ⓑ	TAH	10/18/93	CHANGED NUT PLATE HOLE LOCATION ON DOUBLER		
Ⓒ	DNN	3/12/98	REVISED LOCATION DIMENSIONS OF #10 HOLES TO BEGIN FROM SAME EDGE.		



				8	MS20426AD3	RIVET					
				4	MS21059L08 Ⓐ	NUT PLATE					
				1	41228-502-014-001	DOUBLER					
				-001	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL. SPEC.	ZONE	
NO. REQ'D PER ASSY					LIST OF MATERIAL						
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					X.±.1	CHECK			MOUNTING DOUBLER		
					XX.±.03	STRESS					
					XXX.±.010	PROJ. ENGR.			DWG. SIZE	C	SCALE
-001 1 41228-500-003					ANGLES ±.1/2°	HEAT TREAT			Era Aviation, Inc.		
DASH NO. 1					REQ'D PER ASSY	FINISH			DWG. NO.	41228-502-014	REV. C
NEXT ASSEMBLY					MDL						

⚠ FINISH IN ACCORDANCE WITH ERA PROCESS SPECIFICATION 4003, 4004, & 4006.

NOTE: